



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4952-1
Job Sheet 173557



Part No: D4952-1

Job Qty: 8 ea

Part Name: Wearplate



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/5/18

Job Tracking No:

Due Date: 3/16/18

Created By: Linda Lacelle

Type: Stock

Description:

Note: DWG REV A IPP REV:A 13.09.30 NEW ISSUE DD VERF:JLM IPP REV:B 13.11.10 AS PER REV.A DD
VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	8 Ea	3/15/18	3/15/18	0.00	0.00	Start Up Waterjet		SC 18/03/08
110	Waterjet	8 pcs	3/16/18	3/16/18	0.00	0.52	Waterjet1		SC 18/03/08
130	QC	8 pcs	3/16/18	3/16/18	0.00	0.00	QC8		38
140	Packaging	8 pcs	3/16/18	3/16/18	0.00	0.00	Packaging3		1-89
150	QC21-SA	8 Ea	3/16/18	3/16/18	0.00	0.00	QC21	DAS 21 9-89	MAR 14 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S16GA	304/316 Sheet .063	1.2960 sf (.162 ea)	90-Start up Operation	
		1.4		

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S16GA	1	133	0



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Container No: S049036



Part: D4952-1

Job No: 173557

Serial No/Batch: S049036

Revision:

Inspector:

Date: 03/08/18

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Wearplate	0.828Inches ± 0.010	0.838 0.818	0,827 Diameter	
2	Wearplate	1.000Inches ± 0.030	1.030 0.970	0,999	
3	Wearplate	2.000Inches ± 0.030	2.030 1.970	2,002	
4	Wearplate	5.870Inches ± 0.010	5.880 5.860	5,871	
5	Wearplate	4.250Inches ± 0.010	4.260 4.240	4,249	
6	Wearplate	0.750Inches ± 0.030	0.780 0.720	0,752	
7	Wearplate	11.620Inches ± 0.030	11.650 11.590	11,612	
8	Wearplate	0.063Inches ± 0.010	0.073 0.053	0,057	

Plex 3/5/18 8:02 AM dart.lacelle.linda